

29.06 – CORROVEDA R408 Anticorrosive Industrial Enamel

DESCRIPTION: Synthetic enamel formulated with anticorrosive pigments and charges to be directly applied on iron and steel, with a quick drying, good resistance both in the interior and in the exterior, dispensing the use of any primer.

FEATURES:

- Good anticorrosive protection.
- Applied directly iron and steel.
- Quick drying.
- Good resistance to bad weather.
- Prevents the development of rust.

SPECIFICATIONS:

- **Density**.....1,240 ± 0,10
- **Viscosity**.....150 ± 23” Ford IV (20°C)
- **Colour** As in the catalog and others
- **Finishing**.....Glossy, ½ glossy and matte
- **Solids in volume** 46 ± 3%
- **Superficial drying**.....± 15 minutes
- **Depth drying**.....30-60 minutes
- **VOC (volatile organic compound)**.....^{a)} EU limit value set for this product cat. (A/j) 500 g/l (2010). This product contains a maximum of 498 g/l COV.

**RECOMMENDED
USE:**

This enamel is especially indicated to be applied directly over ferrous surfaces, iron or steel, even if they have some superficial rust, providing a good anticorrosive protection. It is designed for the metalworking industry, the painting of machines, structures, gates, etc...

**SURFACE
PREPARATION:**

Metallic surfaces, iron or steel, have to be clean, dry and properly degreased. They do not need any previous application of primer, however, we advise to eliminate the superficial rust (free rust), with the help of mechanical means, a steel brush and/or a sandpaper, since it helps to get a higher efficiency of the product.

APPLICATION:

To homogenize well the product before to use.
It is applied with a spray-gun, preferentially, or with a paint-brush, in 2 coats, properly diluted and spaced out from 30 minutes.

DILUTION:

With “CORROVEDA DILUENT”, in the following approximate proportions:

- Paint-brush.....10-15%
- Spray-gun.....5-10%

- COVERAGE:** On average and per coat: 7 to 19 m²/litre, according to the application method and the surface.
- CLEAN-UP:** With “CORROVEDA DILUENT” or "CELLULOSE DILUENT", right after the application.
- WARNING:** To apply in places with a good air renewal.
To use a mask when applied with a spray-gun.
Inflammable product.
Keep out of the reach of children.
For more information see the **Safety Data Sheet** of the product is fundamental.
- RECOMMENDATIONS:** Do not apply in very humid or cold days.
Humidity can originate “peelings”.
- STORAGE
AND
PACKAGING:** Packages should be kept properly closed, in good environmental conditions of temperature and humidity, and spend the product on the chronological order of supply. Use it, with preference, up to 1 year after its manufactured date, but it can also be used after this date, as long as a good homogenization of the product can be verified.
It is supplied in packages of 5 e 20 litres.

Note a) The value of the VOC previously mentioned concerns ready-to-use products, according to the technical specifications that we recommend. We do not take any responsibility for other mixtures made to the product. We draw special attention to all our agents for the responsibility that they take by not respecting what the Directive 2004/42/CE establishes.